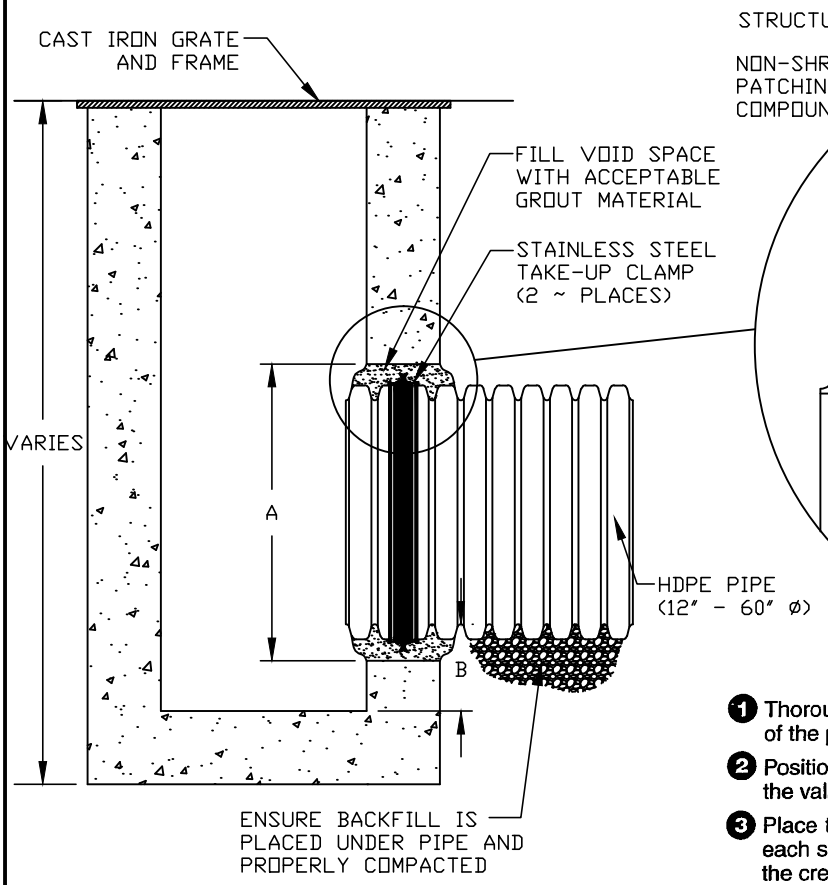
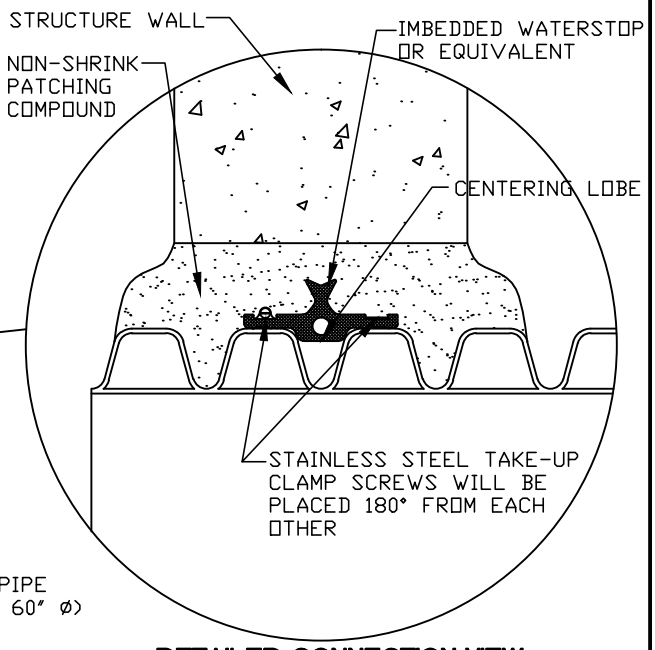


INSTALLATION VIEW



DETAILED CONNECTION VIEW

1. Thoroughly clean 2 feet of pipe section at the insertion end of the pipe.
2. Position the ADS WaterStop Gasket so the center lobe is in the valley of the corrugation.
3. Place the stainless steel take-up clamps in the grooves on each side of the center lobe. Insure that both clamps lie on the crest of the pipe corrugations.
4. Position the take-up clamp screws 180° from each other. Using a torque ratchet or torque wrench, gradually tighten both screws of each clamp to 60 lbs./inch torque. Do not overtighten. A screw driver will not tighten clamps adequately.
5. Apply a good quality concrete bonding agent to the structure opening.
6. Insert pipe into the structure opening. Make sure that the ADS WaterStop is fully within the plane of the structure's wall. **If mortaring in place,** apply and compact non-shrink grout around the ADS WaterStop and between the pipe and the opening, taking care to fill the voids. Make sure that the ADS WaterStop Gasket does not contact the bare structure walls. **If pouring in place,** use concrete of sufficient slump to permit complete flow around the pipe and ADS WaterStop. Thoroughly vibrate all around the pipe and ADS WaterStop Gasket to complete compaction and to release any trapped air.
7. Allow concrete or mortar to fully cure before testing or backfilling. If the system is to be tested, testing should be completed prior to backfilling around the structure, following all recommendations and requirements of the test system manufacturer. Plug any vent holes in the N-12 pipe prior to testing.
8. Backfill the N-12 pipe following recommendations in ADS Product Note 3.115, *Installing N-12 Storm, Sanitary Sewer and Culvert Pipe.*

INSTALLATION RECOMMENDATIONS

PIPE SIZE (IN)	PIPE OD (IN)		"A" MIN. "B" MIN. DISTANCE PIPE INVERT TO STRUCUTRE INVERT (IN)	
	A-PROFILE	H-PROFILE	HOLE Ø (IN)	
12	14.5	14.2	19.50	3.7
15	17.6	17.8	23.00	4.0
18	21.2	21.5	26.50	4.2
24	27.8	28.4	33.25	4.5
30	35.1	35.5	40.50	5.2
36	41.1	41.4	47.00	5.5
42	47.7	48.0	53.00	5.7
48	53.6	54.0	59.00	5.7
60	66.3	67.3	72.00	6.4

WATER STOP SEAL

ENGINEERING STANDARDS 2015

REVISIONS	
BY	DATE
TCW	04-08

ENGINEERING DIVISION
CITY OF POMPANO BEACH

SCALE: N.T.S.

WATER STOP SEAL

DATE: APRIL 2008
DWG. NO.
414-1